

# SHADE STRUCTURES



## W-TRUSS

It's hard to improve on our most popular shade structure, but we've done it again. The W-Truss now comes with the original flat roof option for shade, three peaked styles for shade, and a new canopy cover for year round use on the peaked roofs – and an even stronger frame!

Shade structures are one of the most economical ways to keep customers and products out of the blazing sun and our new canopy option has you covered for rain or snow! Mix and match flat roof sides with a peaked canopy entryway for maximum customer comfort and visual appeal to the front or side entrance to your brick and mortar store. Freestanding 20' wide canopy sections can be gutter connected for multiple peaks or linked together in a row to cover an area up to 100' long. Call a customer representative today to find a configuration that matches your needs!



### W-Truss Standard Packages Include:

3" x 3" Sq. 12 ga. vertical posts with 7" x 7" base plates in 20' x 20' blocks, expansion anchor bolts, 20' galvanized truss members, knitted shade cloth with taped edges and grommets, 10" canopy ball bungee every 18", fittings, hardware, and assembly instructions

## SPECIFICATIONS

### Standard W-Truss

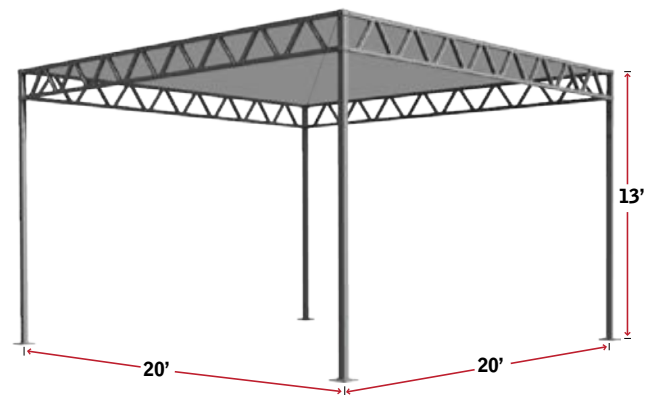
**Width/Lengths:** 20' x 20' blocks standard, custom trusses available

**Anchors:** Concrete expansion anchors

**Vertical posts:** 3" x 3" x 13' galvanized steel with plated base plates

**Truss:** 2" x 2" square top and bottom chords, galvanized webbing

**Cover:** 30–90% shade cloth



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**Toll-free: 888-334-1440**

**Email: [usgr@usgr.com](mailto:usgr@usgr.com)**

## SPECIFICATIONS

### Peaked W-Truss

**Width/Lengths:** 20' x 20' blocks standard, also available in 14', 16', & 18' widths

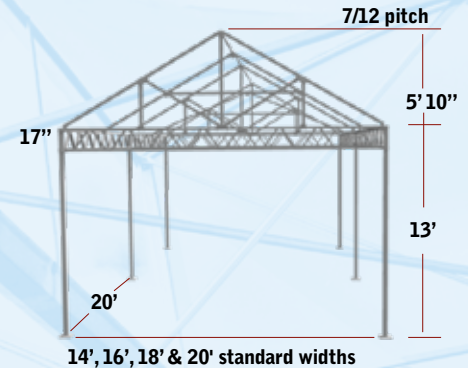
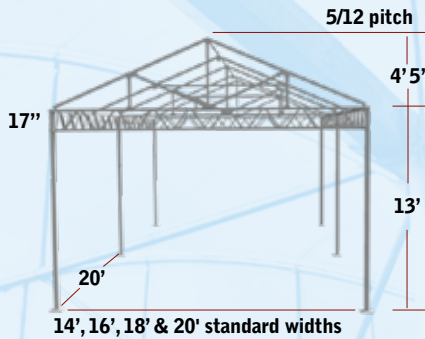
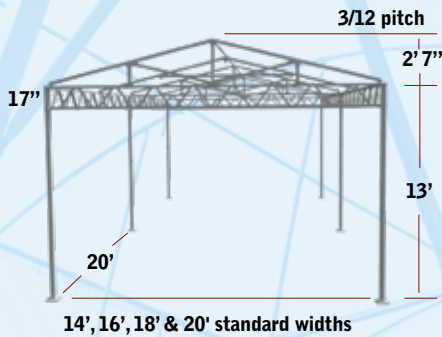
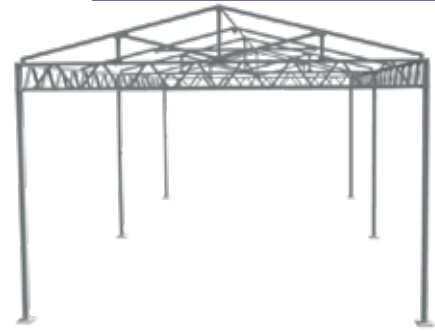
**Roof Pitch:** 5/12 roof pitch standard; 3/12 and 7/12 available

**Anchors:** Concrete expansion anchors

**Vertical posts:** 3" x 3" x 13' galvanized steel with plated base plates

**Truss:** 2" x 2" square top and bottom chords, galvanized webbing

**Cover:** 30-90% shade cloth, optional 12oz. polyethylene fabric for 20' x 20' sloped areas.



### Peaked W-Truss Standard Packages Include:

3" x 3" Sq. 12 ga. vertical posts with 7" x 7" base plates in 20' x 20' blocks, expansion anchor bolts, 20' galvanized truss members (5/12 roof pitch), knitted shade cloth with taped edges and grommets, 10" canopy ball bungee every 18", fittings, hardware, and assembly instructions



### Peaked W-Truss Canopy Cover Packages Include:

3" x 3" Sq. 12 ga. vertical posts with 7" x 7" base plates in 20' x 20' blocks (up to 100' feet long), expansion anchor bolts, 20' galvanized truss members, 12 oz. polyethylene fabric with a 15-year warranty (Available in white, blue, grey, tan, red, and green.) Tensioning ratchets, strapping, and setup manual provided.

## ALSO AVAILABLE

Call us today to discuss your custom project including large scale wide-span shade systems.



Two (2) Post Basket Hangers shown

Post Basket Hanger	
Part #	Price
BH3500 (3" sq. posts)	



Post Hanging Shelf	
Part #	Price
BH1021 (3" sq. posts)	

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## W-Truss complete packages include:

3" x 3" x 13' x 12 ga. vertical posts with 7" x 7" base plates in 20' x 20' blocks, expansion anchor bolts, 20' galvanized truss members, 60% black knitted shade cloth with taped edges and grommets, 10" canopy bungee ball every 18", fittings, hardware, and assembly instructions.

Size	Square feet	Package Price with 60% black shade
20' x 20'	400	\$3,946
20' x 40'	800	\$6,520
20' x 60'	1,200	\$9,095
20' x 80'	1,600	\$11,669
20' x 100'	2,000	\$14,243

Size	Square feet	Package Price with 60% black shade
40' x 40'	1,600	\$10,778
40' x 60'	2,400	\$15,035
40' x 80'	3,200	\$19,293
40' x 100'	4,000	\$23,549

Size	Square feet	Package Price with 60% black shade
60' x 60'	3,600	\$20,975
60' x 80'	4,800	\$26,915
60' x 100'	6,000	\$32,855

Size	Square feet	Package Price with 60% black shade
80' x 80'	6,400	\$34,539
80' x 100'	8,000	\$41,161
100' x 100'	10,000	\$51,467
100' x 200'	20,000	\$97,997

Prices are subject to change. Additional configurations are available. Please call 1-888-334-1440 for a quote.



# SUNSTOPPER

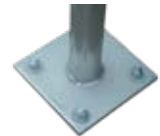
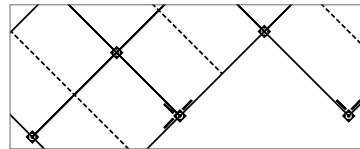
Retailers and growers alike will benefit from the sun and wind protection provided by the Sunstopper. It's a wonderful example of how strength and convenience come together to provide you with added value. By utilizing 2½" O.D. 12 gauge galvanized steel (when others use just 1.66"), and by attaching shade panels with 10" bungee balls, you are assured of both stability and quick assembly. While standard sizes offer an economical option, we're happy to help you customize the Sunstopper for your individual layout needs.



## SPECIFICATIONS

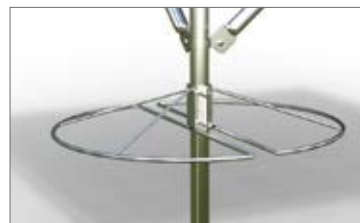
- Width/Lengths:** 20' x 20' blocks (custom sizes available)
- Anchors:** ground stands or optional base plates with concrete anchor bolts
- Vertical posts:** 2½" O.D. 12 ga. x 10' galvanized steel
- Horizontal supports:** 2½" O.D. 12 ga. x 20' galvanized steel
- Cover:** 30–90% shade cloth

## OPTIONS



**Layout Assistance:** We can design a shade structure that accommodates your specific location needs

**Base Plate with Concrete Anchor Bolts:** Firmly secure your structure



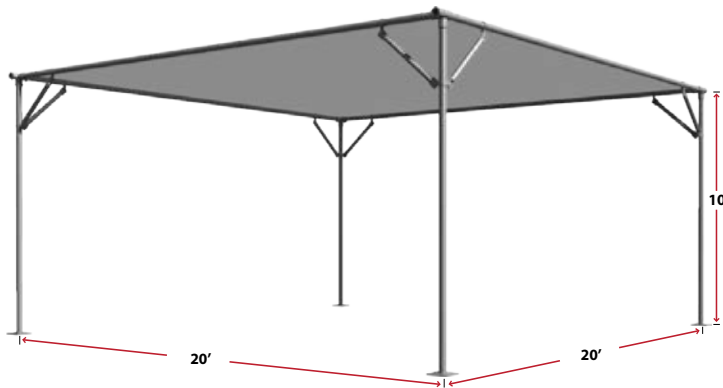
Two (2) Post Basket Hangers shown



Two (2) Post Hanging shelves shown

Post Basket Hanger	
Part #	Price
BH3520 (2 ½" rd. posts)	

Post Hanging Shelf	
Part #	Price
BH1023 (2 ½" rd. posts)	



## 51% LARGER TUBING!

The Sunstopper is built to last with tough 2½" O.D. 12 gauge galvanized steel tubing. That's 51% LARGER than what most manufacturers use. Get a better product for your investment with the Sunstopper.



Sunstopper uses larger diameter tubing.

Others use smaller diameter tubing.



### Sunstopper Standard Packages Include:

2 ½" O.D. 12 ga. x 10' vertical posts with ground stakes in 20' x 20' blocks, 2 ½" O.D. 12 ga. x 20' galvanized horizontal members, 60% black knitted shade cloth with taped edges and grommets, 10" canopy ball bungee every 18", fittings, hardware, and assembly instructions.



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## SUN-STOPPER SHADE SYSTEM PRICING

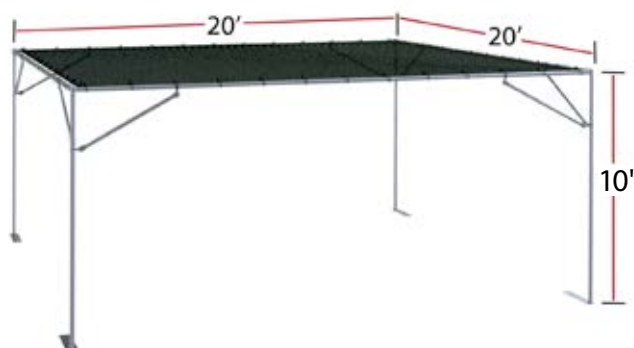
20' x 20' blocks		
Size	Square Feet	Package Price w/60% black shade
20' x 20'	400.00	\$2,515
20' x 40'	800	\$4,151
20' x 60'	1,200	\$5,789
Size	Square Feet	Package Price w/60% black shade
40' x 40'	1,600	\$6,902
40' x 60'	2,400	\$9,652
40' x 80'	3,200	\$12,402
Size	Square Feet	Package Price w/60% black shade
60' x 60'	3,600	\$13,514
60' x 80'	4,800	\$17,377
60' x 100'	6,000	\$21,240
Size	Square Feet	Package Price w/60% black shade
100' x 100'	10,000	\$33,418
Size	Square Feet	Package Price w/60% black shade
100' x 200'	20,000	\$63,864

Prices are subject to change. Additional configurations are available. Please call 1-888-334-1440 for a quote.



# SUN SHADOW

Keep it cool for less with our Sun Shadow shade structure. This economical solution offers you easy assembly and modular design without sacrificing our durable galvanized steel construction. The extended base plate allows for the use of pallet products as your anchoring system and helps you avoid parking lot damage. With the Sun Shadow, you'll protect your products and improve your customer's experience easily and economically. Sometimes less really is more!



## SPECIFICATIONS

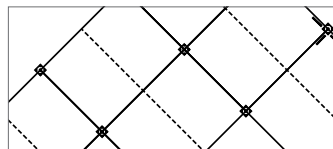
**Width/Lengths:** 20' x 20' blocks (custom sizes available)

**Frame:** 2" O.D. 14 ga. galvanized steel tubing

**Cover:** 30-90% black shade cloth (standard package)

**Anchoring:** Extended base plates or ground stands

## OPTIONS



**Layout Assistance:** We can design a shade structure that accommodates your specific location needs



Post Basket Hanger shown

Post Basket Hanger	
Part #	Price
BH3510 (2" dia. posts)	



Two (2) Post Hanging shelves shown

Post Hanging Shelf	
Part #	Price
BH1022 (2" dia. posts)	

### Sun Shadow Standard Packages Include:

2" O.D. 14 ga. x 9' vertical posts with extended base plates in 20' x 20' blocks, 2" O.D. 14 ga. x 20' galvanized horizontal members, 60% black knitted shade cloth with taped edges and grommets, 10" canopy ball bungee every 18", fittings, hardware, and assembly instructions.

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## SUN SHADOW SHADE SYSTEM PRICING

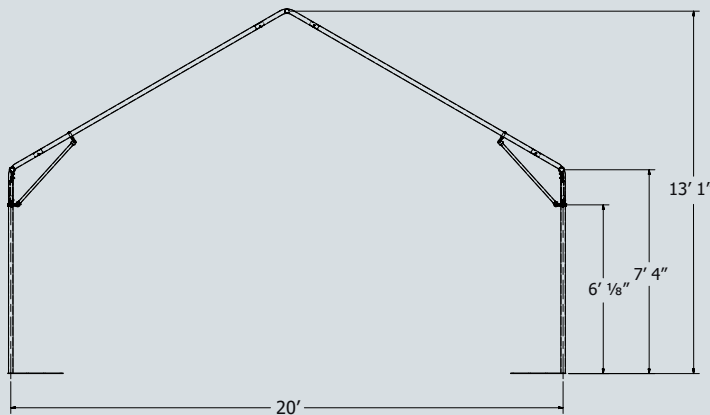
20' x 20' blocks		
Size	Square Feet	Package Price w/60% black shade
20' x 20'	400	\$1,852
20' x 40'	800	\$3,095
20' x 60'	1,200	\$4,338
Size	Square Feet	Package Price w/60% black shade
40' x 40'	1,600	\$5,208
40' x 60'	2,400	\$7,321
40' x 80'	3,200	\$9,434
Size	Square Feet	Package Price w/60% black shade
60' x 60'	3,600	\$10,303
60' x 80'	4,800	\$13,286
60' x 100'	6,000	\$16,268
Size	Square Feet	Package Price w/60% black shade
100' x 100'	10,000	\$25,713

Prices are subject to change. Additional configurations are available. Please call 1-888-334-1440 for a quote.



# VERTEX SHADE SYSTEM

The first structure in our Vertex line, this simple, stylish shade house lets you make a statement and show your colors. The easy snap button frame and bungee shade attachments will have you in the shade in no time. With just over 7' of sidewall clearance and 13' to the peak, the Vertex will give you shade while keeping that open air feeling.



## SPECIFICATIONS

- Width:** 20'
- Length:** Starting at 10' with increments of 10'
- Sidewall Height:** 7' 4"
- Height to Apex:** 13' 1"
- Frame:** 2" O.D. 14ga. galvanized steel tube
- Cover:** Knitted shade cloth with taped edges and grommets\*
- Anchoring:** Extended base plates

\*Different colors and percentages of shade cloth available  
**Call for Pricing**



Support view



Peak view



Optional front Gable panel

Multipurpose structure  
 Commercial or retail, the Vertex System is a low-cost solution.

Quick install  
 Easy shade attachment system provides for quick installation and removal.

Shade cloth  
 A variety of shade cloths are available to provide the best environment.

### Vertex Shade Standard Packages Include:

2" O.D.. 14ga. galvanized snap button frames on 10' centers, diagonal struts in corners, 2" O.D. 14ga. galvanized ridge purlin, knitted shade cloth with taped edges and grommets, 10" canopy ball bungee every 18", extended base plates, spikes, assembly hardware and setup manual.

**Now Available With Optional Gable End Packages.**

**Call for Pricing Information.**

**Toll-free: 888-334-1440**

**E-mail: [usgr@usgr.com](mailto:usgr@usgr.com)**



## VERTEX SHADE SYSTEM PRICING

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Price	Description	Price
VX2010-B60	20 x 10 Blue 60%	\$1,400
VX2010-G60	20 x 10 Green 60%	\$1,385
VX2010-K30	20 x 10 Black 30%	\$1,325
VX2010-K40	20 x 10 Black 40%	\$1,330
VX2010-K50	20 x 10 Black 50%	\$1,340
VX2010-K60	20 x 10 Black 60%	\$1,345
VX2010-K70	20 x 10 Black 70%	\$1,355
VX2010-K80	20 x 10 Black 80%	\$1,370
VX2010-K90	20 x 10 Black 90%	\$1,375

Price	Description	Price
VX2020-B60	20 x 20 Blue 60%	\$2,320
VX2020-G60	20 x 20 Green 60%	\$2,280
VX2020-K30	20 x 20 Black 30%	\$2,160
VX2020-K40	20 x 20 Black 40%	\$2,165
VX2020-K50	20 x 20 Black 50%	\$2,185
VX2020-K60	20 x 20 Black 60%	\$2,195
VX2020-K70	20 x 20 Black 70%	\$2,225
VX2020-K80	20 x 20 Black 80%	\$2,250
VX2020-K90	20 x 20 Black 90%	\$2,255

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Price	Description	Price
VX2030-B60	20 x 30 Blue 60%	\$3,240
VX2030-G60	20 x 30 Green 60%	\$3,175
VX2030-K30	20 x 30 Black 30%	\$2,990
VX2030-K40	20 x 30 Black 40%	\$3,005
VX2030-K50	20 x 30 Black 50%	\$3,030
VX2030-K60	20 x 30 Black 60%	\$3,050
VX2030-K70	20 x 30 Black 70%	\$3,090
VX2030-K80	20 x 30 Black 80%	\$3,130
VX2030-K90	20 x 30 Black 90%	\$3,140

Price	Description	Price
VX2040-B60	20 x 40 Blue 60%	\$4,155
VX2040-G60	20 x 40 Green 60%	\$4,070
VX2040-K30	20 x 40 Black 30%	\$3,825
VX2040-K40	20 x 40 Black 40%	\$3,840
VX2040-K50	20 x 40 Black 50%	\$3,875
VX2040-K60	20 x 40 Black 60%	\$3,900
VX2040-K70	20 x 40 Black 70%	\$3,955
VX2040-K80	20 x 40 Black 80%	\$4,005
VX2040-K90	20 x 40 Black 90%	\$4,025

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